

Appendix

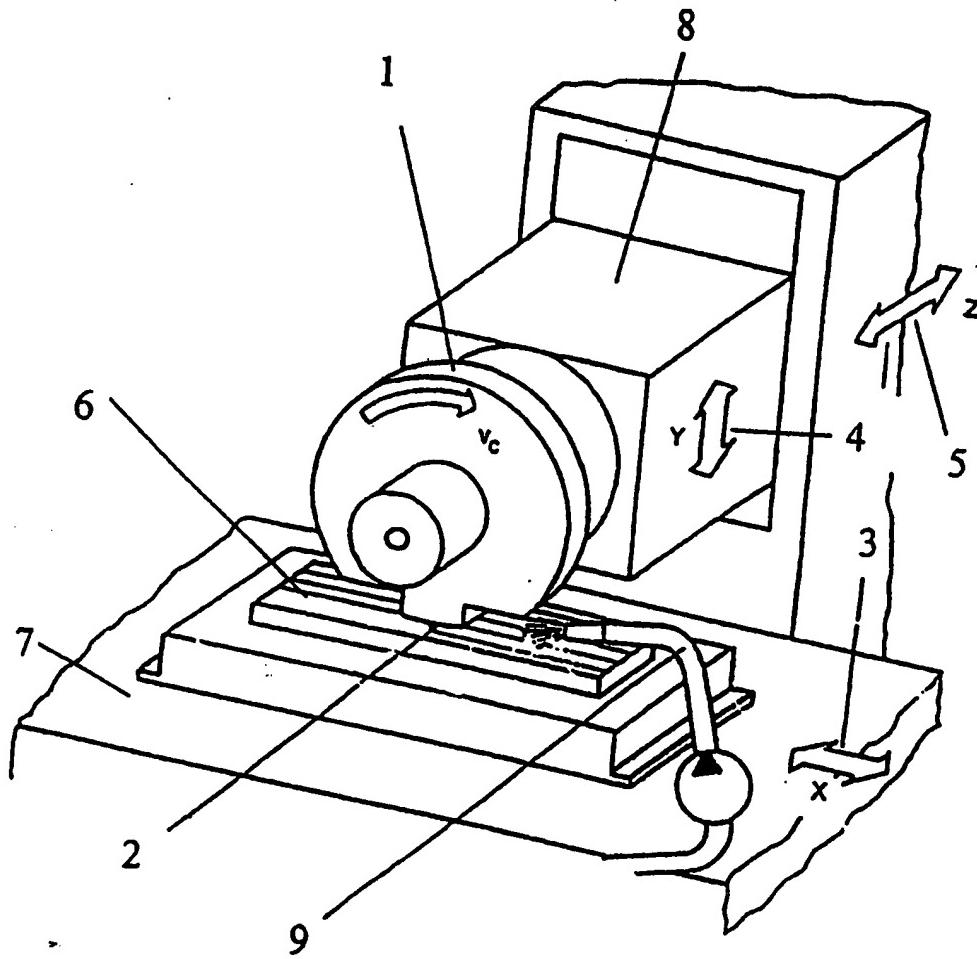


Figure 1

Grinding Conditions:

Material: 100Cr6
 Cutting speed v_c : 30m/s
 Feed motion a_f : 20 μm
 Work piece speed v_w : 0.5 mm/s
 Coolant: 3% emulsion

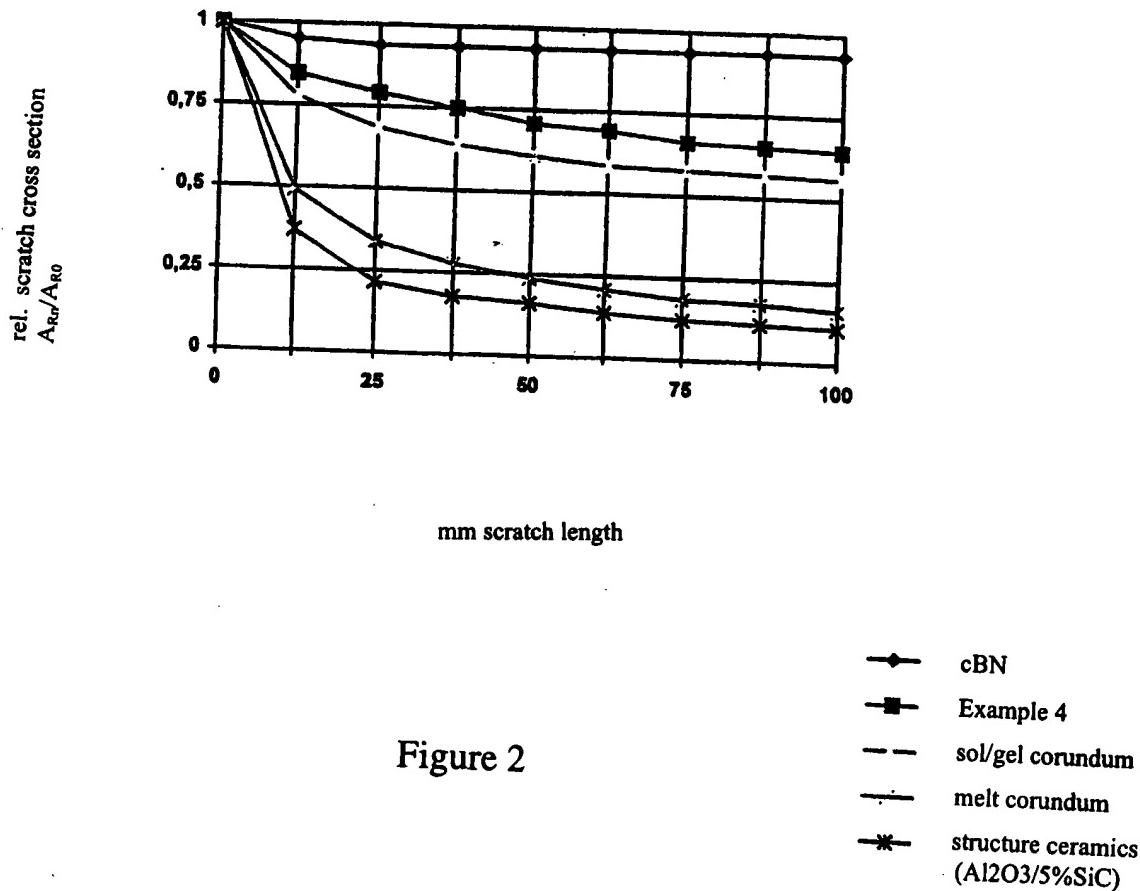


Figure 2

REPLACEMENT SHEET



Figure 3

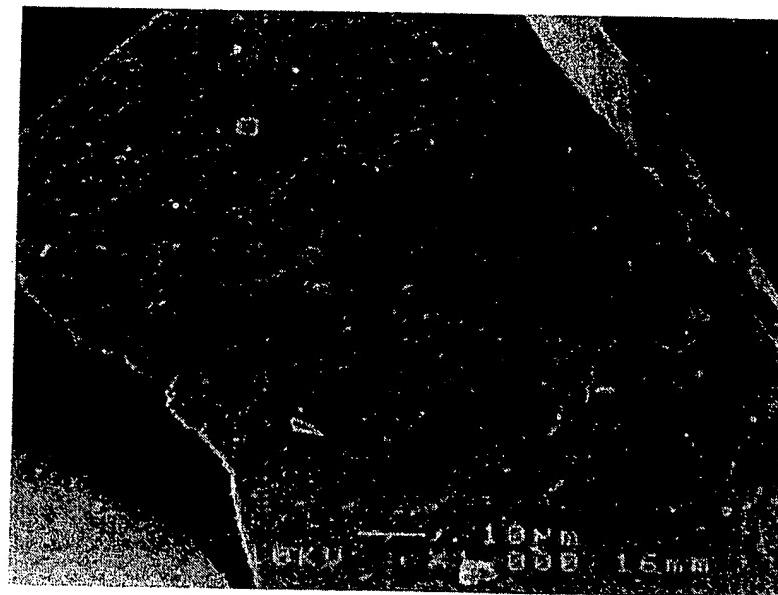


Figure 4

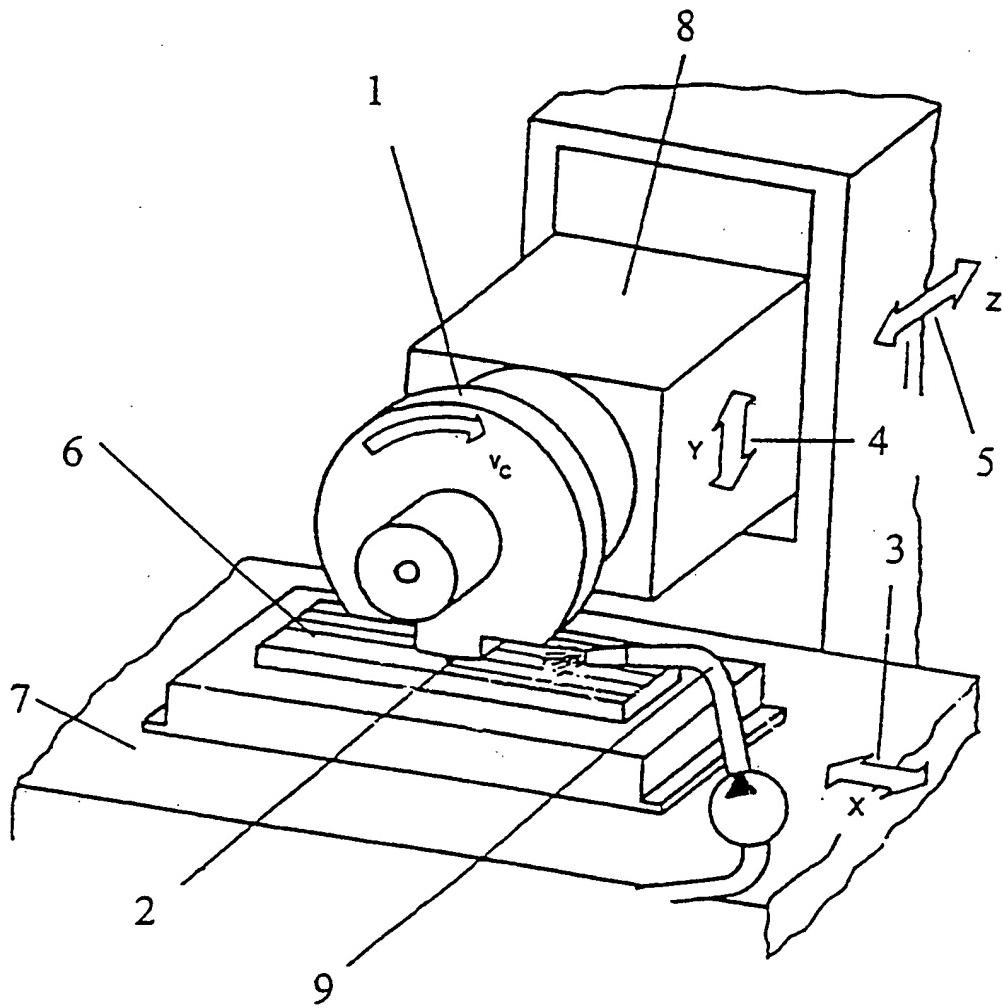
Abbildungen

Abb. 1: Prinzipieller Aufbau des Prüfstandes zum Einkernritzen.

Figure 1



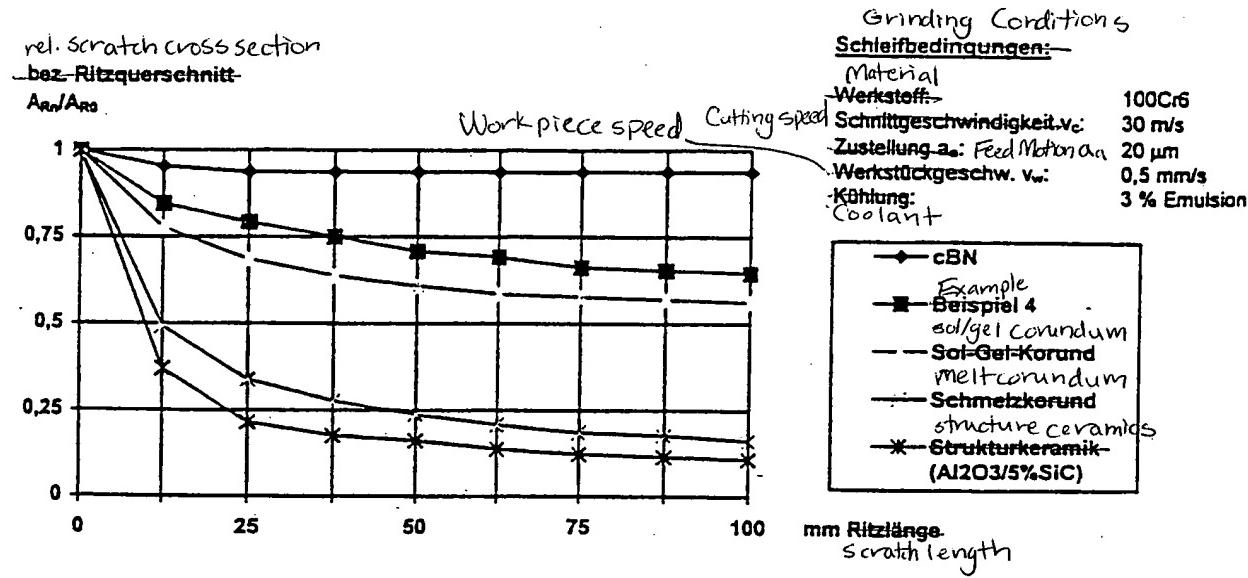


Abb. 2: Verschleißkurven von Al₂O₃/SiC-Nanokompositen im Vergleich zu einigen typischen Schleifkörnungen

Figure 2

ANNOTATED SHEET SHOWING CHANGES

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PGT/EP00/09230

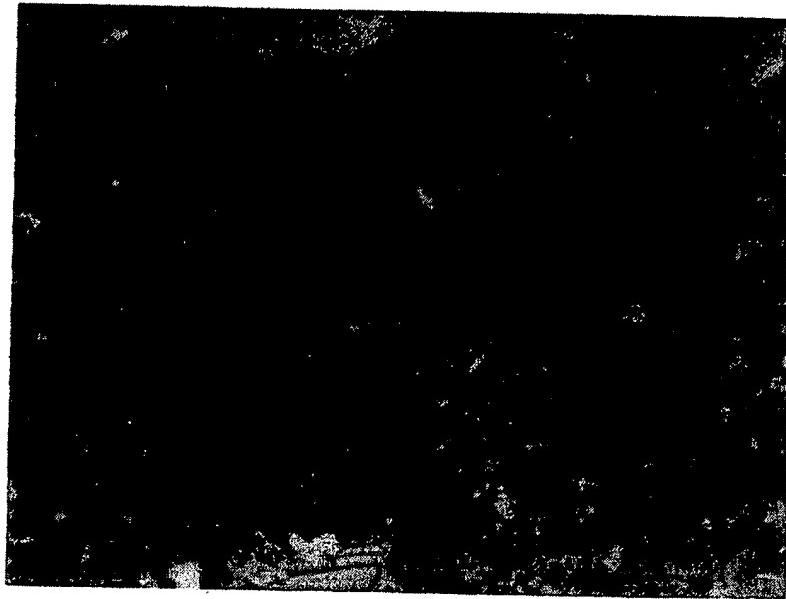


FIG. 3 Figure 3

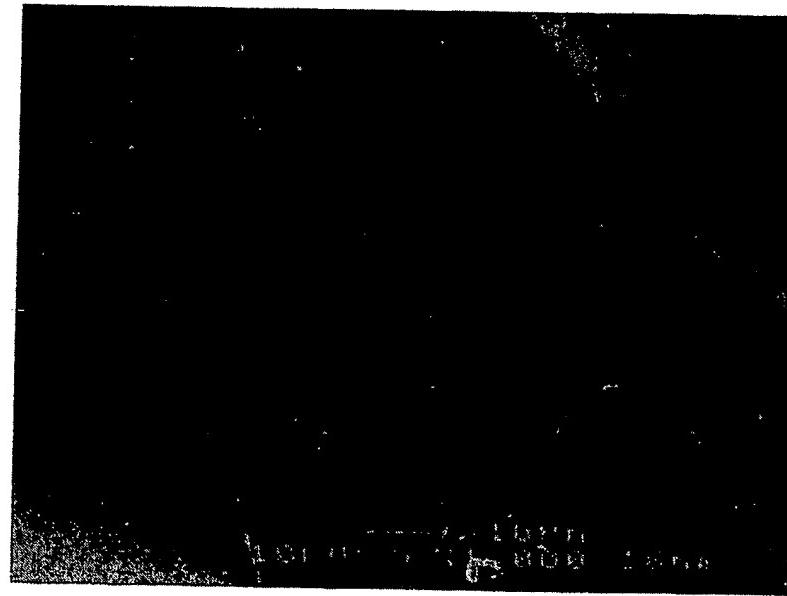


FIG. 4 Figure 4